

TECHNICAL GUIDANCE

SONICMAX® UL6300 V2

Ultrasonic Clamp-on Flowmeter

OUTLINE

SONICMAX UL6300 V2 is an ultrasonic flowmeter using the time-of-flight system, combining a highly efficient converter (UFC300 V2) with a clamp-on sensor (UFS6000 V2).

Three kinds of sensor without direct contact with the fluid enable the measurement of a wide range of flow, for pipe sizes from 15 mm to 4000 mm.

A new type of converter with a stainless steel sensor rail and an integrated sensor cable allows simpler installation on pipes, easier maintenance, and higher weather resistance than existing models. Moreover, the highly efficient converter compatible with multiple sensors is easier to use, enabling stable high-precision measurement of low-velocity flow with digital signal processing system and powerful status diagnostic functions.

FEATURES

- ☐ The non-contact measurement system where the sensor is installed on the exterior surface of the pipe completely eliminates the generation of particles and mixing of metal ions, making the method ideal for flow measurement of pure water and chemical liquids.
- ☐ The highly efficient converter compatible with multiple sensors can measure two lines simultaneously. Precise flow measurement is ensured by calibrating uneven flow by measuring two lines in one stream.
- ☐ The digital signal processing system enables stable and precise measurement of low-velocity flow. Measurement accuracy is ±1% of the indicated value (connection: 50 mm or more, velocity: 0.5 m/s or more).
- ☐ The sensor part can be used for pipe sizes ranging from 15 mm to 4000 mm by three kinds of sensor (small/medium/large).
- ☐ Mounting and maintenance are made easy by integrating the sensor rail, sensor, and cable. Also, weather resistance is improved by using stainless steel for the sensor rail as standard.
- □ A connection box allows integration of the cable extension and cable connection.
- □ A blue dot matrix LCD (with backlight) is used for the display (128 × 64 dots, 59 × 31 mm). Bar graph indication, multi-line indication, real-time trend indication, etc. are provided.
- A quick setup function makes it easy to change the flow range, pulse rate, etc.
- ☐ A new button switch for changing the settings improves operability along with the infrared sensor of the existing model.



MEASURING PRINCIPLE

As shown in Fig. 1 the ultrasonic is transferred from A to B and B to A in turn with a angle of ψ . The required duration of transfer of two directions is different when measuring medium is moving from upstream to downstream. The duration of transfer is expressed by the following formula.

$$tAB = 2L / (Co + VmCOS \psi)$$

 $tBA = 2L / (Co - VmCOS \psi)$

Where

2L : Distance between A and B

Vm : Average velocity of medium

Co : Sonic speed in stable medium

tAB, tBA: Duration of transfer of Ultrasonic from A to B and B to A By measuring the difference of the transfer duration, the average velocity of medium can be calculated. The calculation is done by the following formula:

2Vmcos
$$\psi = 2L / tAB - 2L/tBA$$

 $\psi = 2L (tBA - tAB) / (tBA \times tAB)$
 $\therefore Vm = L (tBA - tAB) / (cos \psi \times tBA \times tAB)$

The distance between A and B (L) and the angle (ψ) are known, and the average velocity Vm is mathematically calculated.

Calculating average velocity Vm and cross-sectional area of pipe, the result is indicated and transmitted as the output.

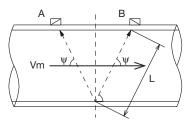


Fig.1 Measurement principle

STANDARD SPECIFICATION

Common specification

• Measurement method : Ultrasonic time flight system

Sensor installation : Clamp on pipeMeasurable pipe size : Small sensor:

15 mm/1/2" to 40 mm/11/2"

Medium sensor:

50 mm/2" to 300 mm/12" Large sensor (Preparing): 200 mm/8" to 4000 mm/160"

Sensor installation : Small / Medium sensor; V path Large sensor; V path and Z path



V path

2



 Instrument components: Sensors (2), Sensor rail (with 10m coaxial sensor cable with SMB connector),
 Sensor band (2), Converter *1 In addition, the large sensor is equipped with two pairs of sensor rail with sensor cable, sensor bands (4), and band fastening units (4).

*2 A connection box and extension cable are added when extending the sensor cable.

: The liquids which ultrasonic waves transmit through

Measuring fluid

Pipe material

* Refer to P.13. [POINTS TO CHECK BEFORE MODEL SELECTION]

● Fluid temperature : -40 to +120°C at surface of pipes on which sensors are installed.

: See "Selection Chart for each Piping Specification" for detailed information on applicable piping.

Clamp-on ultrasonic flowmeter UL6300 V2 Selection table by piping specifications

■ Metallic pipe

- Metallio p	.po			
	F	Piping specification	s	
Nominal Diameter (A / mm)	Stainless	Carbon steel pipe *1		
	Thickness ≦ Sch 20	Thickness = Sch 40		
15 ~ 20				
25 ~ 32	Small sensor	Small sensor	Small sensor	
40				
50 ~ 100				
125		Medium sensor	Medium sensor	
150	Medium sensor			
200	Wedium Sensor			
250				
300				
350		Large sensor	Large sensor	
400		Large serisor	Large serisor	
450	Large sensor			
500				
550 ~ 2000				
2100 ~ 4000	*2	*2	*2	

- *1 : If there is rust on the inner surface of the pipe, the ultrasonic signal may be reflected irregularly, making it impossible to measure properly.
 - In addition, compared to SGP white pipes, SGPW pipes have a larger amount of zinc plating, and the zinc plating layer on the surface and inner surface of the pipe is often not smooth thus measurement can be difficult.
- *2 : A trial using a demo machine is recommended. Please don't hesitate to contactus with any further queries.

■ Lined pipe

Nominal	Piping spe	cifications			
Diameter (A / mm)	Polyethylene lined steel pipe	PVC lined steel pipe			
15 ~ 20	Not applicable				
25 ~ 32	Small sensor				
40	Siriali serisor				
50 ~ 100					
125	Medium sensor				
150					
200					
250		Not applicable *3			
300					
350	Largo concor				
400	Large sensor				
450					
500					
550 ~ 800					
850 ~ 4000					

*3: Normal measurement is difficult due to the diffuse reflection of ultrasonic signals in the gap between the steel pipe and the lining (PVC).

■ Plastic pipe

			Piping speci	fications			
Nominal Diameter	Unplasticized	Polye	thylene pipe (PE)	Polypropy	lene pipe (PP)	PVDF pipe	
(A / mm)	polyvinyl chloride pipe (PVC) VP, HIVP	Thickness ≦ 10mm	10mm < Thickness ≦ 30mm	Thickness ≦ 15mm	Thickness >15mm	Thickness ≦ 9mm	Thickness >9mm
15 ~ 20		0 "	Not applicable	0 "		0 "	
25 ~ 32	Small sensor	Small sensor	Small sensor	Small sensor		Small sensor	
40		301301	Sman Sensor	301301	Not applicable	301301	Not
50 ~ 100					Not applicable		applicable
125				Medium sensor		Medium sensor	
150	Medium sensor	Medium	Medium sensor	301301		CONSO	
200	Wiedium Sensor	sensor	sensor			Lawas	1
250						Large sensor	Large sensor
300				Large sensor	Large sensor	301301	301301
350			Large sensor	301301			
400							/
450			*2				/
500			2	*2	Not applicable		/
550 ~ 800							
850 ~ 4000							

For piping specifications not listed in the selection table, please contact us.

• Measuring range : Velocity Min.; 0 to 0.5 m/s

Max.; 0 to 20 m/s

Flow rate Min.; 0 to 0.319 m³/h

(Pipe size 15 mm)

Max.; 0 to 904778 m³/h

(Pipe size 4000 mm)

Sensor specification

• Protection class : IP66/67 (IEC 60529)

• Material : Sensor rail: Stainless steel

Sensor band: Stainless steel
Band fastening unit: Stainless cast steel

◆ Ambient temperature : -40 to +70°C

• Cable entry : 1 × M16 with watertight gland

Converter specification

• Cable entry : 2 × M20 (with watertight glands)

 $2 \times G1/2$ female thread $2 \times 1/2$ NPT female thread

(Option: Watertight glands for G1/2) (Option: Number of wiring connection; 3) * Sensor cable entry: M20 watertight

gland (Std.)

• Supply voltage : 100 to 230 V AC (85 to 250 V AC)

24 V DC (9 to 31 V)

Supply frequency : 48 to 63 Hz (AC)Power consumption : Approx. 22 VA (AC)

Approx.12 W (DC)

● Ambient temp. : -40 to +65°C (For operation)

-50 to +70°C (For storage)

[UFC300W V2 (Wall installation type) specification]
 Protection class : IP65/66 (IEC 60529)
 Housing material : Polyamide resin

• Color : Off-white (Converter housing / Terminal

box cover), Jade green (Converter cover)

• Installation : Wall installation

(Option: Fittings for 2B pipe installation)

[UFC300F V2 (Field installation type) specification]
 Protection class : IP66/67 (IEC 60529)
 Housing material : Aluminum alloy
 Painting : Siloxane coating

• Color : Grey (Converter housing/Terminal box

housing)
Jade green

(Converter cover/Terminal box cover)

• Installation : Wall installation

(Option: U bolt for 2B pipe installation)

Indication and output specification

• Indicator : Blue, dot matrix LCD (With backlight)

 128×64 dots (59 \times 31 mm)

Indication function:

Process data display screen; 2 screens

One to three lines are displayed at one screen.

Contents of indication; Flow rate, velocity, total flow

Trend data display screen; 1 screen

Real-time trend of flow rate etc.

• Current output : Current output: 4 to 20 mA DC

(Max. 22 mA, at scale out mode)

Internal power supply: Less than 1000ohms (Load resistance) External power supply: Less than 32 V DC (External voltage)

Pulse output

Open collector output

Load rating: Less than 32 V DC, 20 mA (≤10 kHz)

Less than 100 mA (≤100 Hz)

ON: residual voltage less than 0.2 V (circuit

voltage 10 mA)

OFF: leak current less than 0.05 mA (external

circuit voltage 32 V)

Pulse rate : 2 to 36,000,000 pulse/h (0.00056 Hz to 10 kHz)

Pulse width: One of the following selectable

1) Automatic; Pulse width by which duty factor to be

50% at full scale

2) Duty factor; 1:1 fixed

3) Free setting; 0.05 to 2000 m/s

Status output

Open collector output

Rating: Less than 32 V DC, 100 mA Max.

ON: residual voltage less than 0.2 V (circuit

voltage 10 mA)

OFF: leak current less than 0.05 mA (external

circuit voltage 32 V)

Contents of output: One of the following selectable

1) No status output (Standard factory setting)

2) Identification of flow direction

3) Over range4) Error

5) Flow alarm

5) Flow alam

Control input
 Voltage input

Low: 0 to 2.5 V DC, High: 19 to 32 V DC Contents: One of the following selectable

1) No control input (Standard factory setting)

2) Output hold

3) Output lock to 0%

4) Total counter reset

5) Error reset

Description of input and output terminal

	1-line me	1-line measurement				
Terminal	Standard setup	Switchover by reprogramming	2-line measurement			
A (A, A+ / A-)	Current output	-	Current output			
B (B / B-)	Status output	Control input	Current output (1)			
C (C / C-)	Status output	-	Pulse output			
D (D / D-)	Pulse output	Status output	Pulse output			

^(*) B terminal : For internal power supply

^{*} For the explosion-proof type, see the <u>EXPLOSION-PROOF SPECI-FICATIONS</u> section described later.

Low flow cutoff

Current output, Pulse output, Indicator (Separate setting is possible.)

Setting value; 0.0 to 20.0% FS

• Damping time constant

Current output, Pulse output, Indicator (Separate setting is possible.)

Current output; 0.1 to 100.0s

Pulse output, Indicator; 0.0 to 100.0s

• Isolation of input and output

Each circuit of power supply, sensor signal, terminal A, terminal B, terminal C, and terminal D are isolated.

Standard functions

• Customer's free measuring unit setting function

Volume (or mass) and time unit in 7 characters can be created.

Automatic zero adjustment function

Zero adjustment is automatically conducted at "ZERO ADJUST MODE" (Subject to zero flow)

• Bi-directional flow measurement function

A flow-direction distinction signal is outputted in state output and current.

• Self-diagnosis function

The following conditions are indicated by error message; Functional diagnosis:

CPU, Memory, Software, Sensor connection, Input and Output module, and Output connection

Status diagnosis:

Sensor signal lost, Over range, Counter over flow, and Power fail detection

• Memory save function for power fail

Operation parameters and totalization figures are stored for more than 10 years by EEPROM (Non volatile memory).

• Testing function

Simulating output function for current, pulse and status outputs are integrated.

Current output test: Arbitrary output (0.0 to 22.0 mA)

Pulse output test : Arbitrary output (1 Hz to 10 kHz)

Status output test : On/Off

• Touch sensor setting function (Infrared radiation)

By four infrared sensors, data setup from exterior is possible without removing cover.

Data setup is also possible by using the buttons directly after removing the cover.

HART communication

Standard (HART 7)

Accuracy (*)

• Indication and Pulse output

1) Pipe size: 50 mm or more:

Flow velocity \geq 0.5 m/s: \pm 1% of reading

Flow velocity < 0.5 m/s; Velocity error of \pm 0.005 m/s

2) Pipe size: Less than 50 mm

Flow velocity \geq 0.5 m/s: \pm 3% of reading

Flow velocity < 0.5 m/s; Velocity error of \pm 0.015 m/s

ullet Current output :Additional error of ± 0.01 mA be added onto display and pulse output.

(*) Basis proofreading conditions

Fluid : Water
Fluid temperature : 20 to 25°C

(Temperature fluctuation: ± 0.5 °C)

5

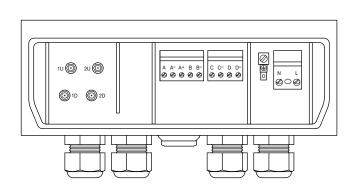
Piping material : Stainless steel (SS316) Upstream/Downstream: 20D/10D (D: Diameter)

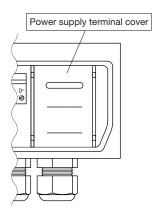
pipe length

Pipe size : 100 mm

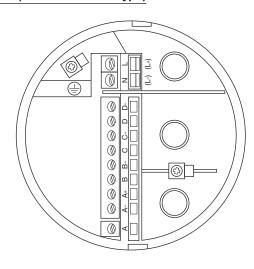
POWER SUPPLY AND INPUT-AND-OUTPUT CABLE ELECTRIC CONNECTION

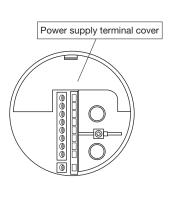
UFC300W V2 (Wall installation type)





UFC300F V2 (Field installation type)





Terminal	Terminal	The common converter for 1-line / 2-line measurement
L/L+	(+)	AC power supply: L • N / DCpower supply: L+ • L-
N/L-	(-)	AC power supply . L * N / Dopower supply . L+ * L-
=		Grounding

Terminal symbol	Polarity	Converter for 1-line measurement (Std.)	Converter for 2-line measurement	
A+	+	Current output	Current output	
Α	_	(Internal power supply)	(Internal power supply)	
В	+	Status output / Control input	Current output	
B-	-	Status output / Control input	(Internal power supply)	
С	+	Status output	Pulse output	
C-	-	Status output	Fuise output	
D	+	Pulse output / Status output	Pulse output	
D-	_	Fuise output / Status output	Pulse output	

Terminal A can supply the circuit power of current output from the outside in the following combination.

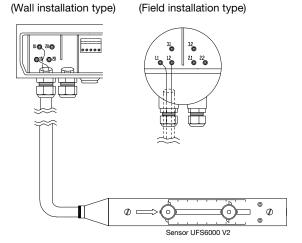
Terminal symbol	Polarity	Converter for 1-line measurement (Std.)	Converter for 2-line measurement	
Α	+	Current output	Current output	
A-	-	(External power supply)	(External power supply)	

● Terminal type : Plug-in type screw terminal ● Applicable cable size : Power cable ; 0.5 to 2.5 mm² Signal cable ; 0.5 to 1.5 mm² (UFC300W V2) ; 0.5 to 2.5 mm² (UFC300F V2)

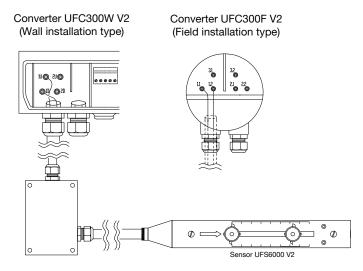
ELECTRIC CONNECTION OF CONVERTER AND SMALL / MEDIUM SENSOR

Electric connection

Converter UFC300W V2 Converter UFC300F V2



Electric connection when using extension cable

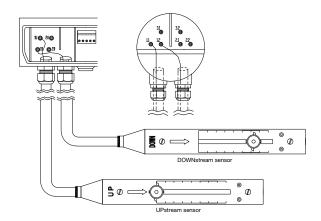


^{*} A connection box is required when extending the cable.

ELECTRIC CONNECTION OF CONVERTER AND LARGE SENSOR

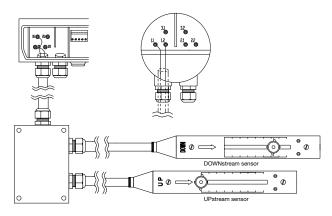
Electric connection

Converter UFC300W V2 (Wall installation type) Converter UFC300F V2 (Field installation type)



Electric connection when using extension cable

Converter UFC300W V2 Converter UFC300F V2 (Wall installation type) (Field installation type)



 $^{^{\}star}$ A connection box is required when extending the cable.

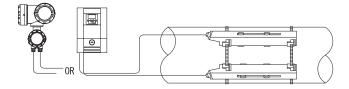
EXAMPLES OF COMBINING THE CONVERTER AND SMALL/MEDIUM/LARGE SENSOR FOR SPECIAL MEASUREMENT

Dual measurement (Small / Medium sensor)

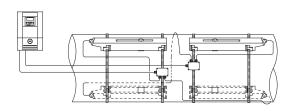
- Converter for 1 line measurement
- Sensor × 2 set

Dual measurement (Large sensor)

- Converter for 1 line measurement
- Sensor × 2 set
- Connection box × 2





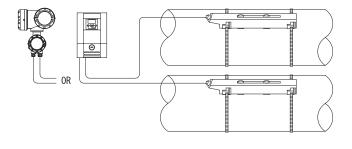


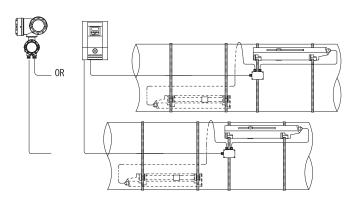
Converter for 2 lines measurement (Small / Medium sensor)

- Converter for 2 lines measurement
- $\bullet \; \mathsf{Sensor} \times \mathsf{2} \; \mathsf{set}$

Converter for 2 lines measurement (Large sensor)

- Converter for 2 lines measurement
- $\bullet \; \mathsf{Sensor} \times \mathsf{2} \; \mathsf{set}$
- ullet Connection box imes 2

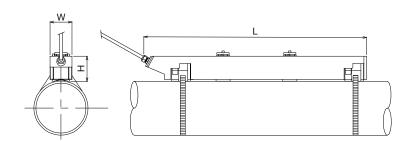




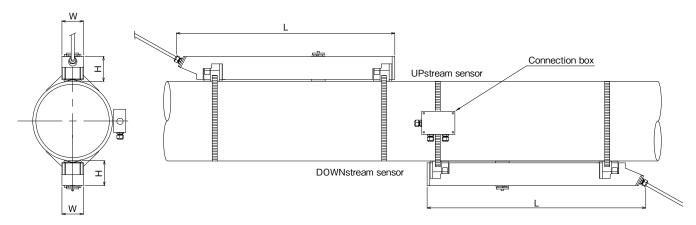
DIMENSIONS

Sensor UFS6000 V2

Small / Medium sensor

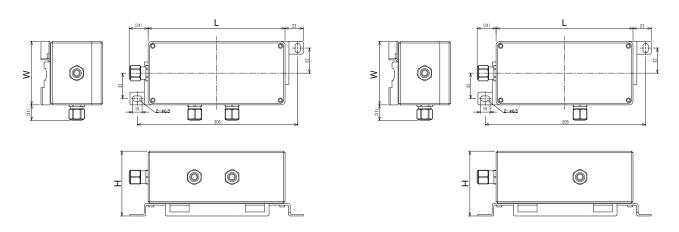


• Large sensor



Connection box / Large sensor

• Connection box / Small • Medium sensor



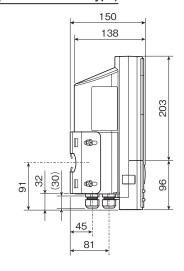
Item		Mass		
item	L	Н	W	(Approx. kg)
Small sensor	412	69	50	1.9
Medium sensor	741	69	50	2.6
Large sensor	412	69	50	3.6
Connection box	179	67*	84	0.9

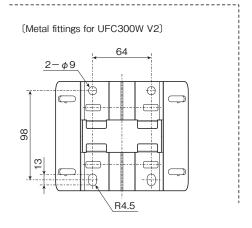
(Note 1) A large sensor has total 2 sensor rails, one for upstream and one for downstream.

(Note 2) Don't install sensors on the top and on the bottom of a horizontal pipe line.

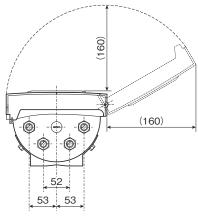
(Note 3) The dimension H of a connection box for a small/medium sensor is 72 mm.

UFC300W V2 (Wall installation type)



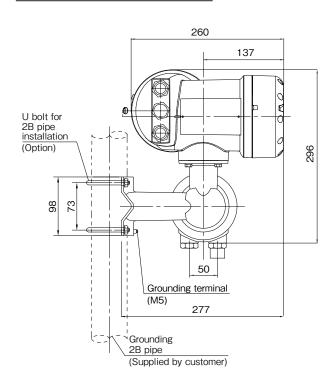


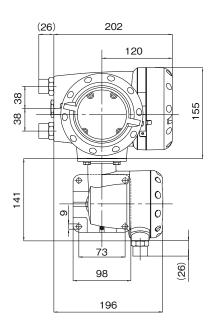
199 660



Mass: Approx. 2.4kg

UFC300F V2 (Field installation type)





MODEL AND SPECIFICATION CODE

Representation type: UL6300 V2 Individual type: Refer to following table.

Specification	Sensor	Converter			
Specification	Selisor	Wall installation	Field installation		
General type	UFS6000 V2	UFC300W V2	UFC300F V2		
ATEX	UFS6000-x-EEx	-	UFC300F-EEx		

x: S; Small / M; Medium / L; Large

Specification code

Sensor specification code	/NE2	4	0		7	2		0			Description	Std.
Sensor code	/NE2		П	П			П				Sensor model : UFS6000 V2 series, Clamp-on type	0
(Fixed code)		4		П		T	П	T			Always 4	0
	,	2	2				П				Small: 15 mm / 1/2" to 100 mm / 4"	0
Sensor size /		7		П	T	Τ	П	T			Medium: 50 mm / 2" to 400 mm / 16"	0
Nominal size		E					П				Large: 200 mm / 8" to 4000 mm / 160" (SP only: Without connection box)	
		F	-	П			П	T			Large: 200 mm/8" to 4000 mm/160" (SP and DP: With connection box)	
Version			0				П				Standard (Max.120°C)	0
Type of protect	ion			0			П	T			General type (Non-protection)	0
Type of protect	.1011			1			П				ATEX	
(Fixed code)					7		П	T			Always 7	0
Connectable c	001101	+			С)	П				UFC300F V2 (Field installation type)	
Connectable C	onven	er ı	ype		E		П	Т			UFC300W V2 (Wall installation type)	0
Material of sen	sor ra	il				2	П				Standard (Stainless)	0
							S				10m (Standard) (Selectable only with "SP only" for a large sensor.)	0
							2				16m (10 m between converter and connection box, 6 m between connection box and sensor, 16 m in total)	
Sensor cable le	ength	*1, *2	2, *5				3				21 m (15 m between converter and connection box, 6 m between connection box and sensor, 21 m in total)	
							5				31 m (25 m between converter and connection box, 6 m between connection box and sensor, 31 m in total)	
Standard calib	ration							0			Calibration	0
(Fixed code)								(021000000000000000		Always 0210000000000000	0
Special feature										(Blank)	Not provided	0
opecial leature										/Z	Provided *4	

Converter specification code VNG0	4				1	2			Description	Std.
Converter code VNG0		П			П				Converter model : UFC300 V2 series	0
(Fixed code)	4	П							Always 4	0
Time	Н	П			П				UFC300F V2 (Field installation)	
Туре	N	П							UFC300W V2 (Wall installation type)	0
Power supply		1							24 V DC (12 to 24 V)	
Power supply		Α							100 to 230 V AC (85 to 250 V)	0
Time of protection			0		П				General type (Non-protection)	0
Type of protection			1						ATEX	
			4						1/2 NPT female thread	
Cable entry *3			5	5					G1/2 female thread	
Cable entry "			6	5	П				M20 with watertight gland	0
			F	1					G1/2 with pressure tight packing adapter	
(Fixed code)				300					Always 300	0
Housing					1				Standard	0
(Fixed code)						2			Always 2	0
Output type						1	00		For 1 sensor : Standard (Current output + Pulse output + Control input + Status output)	0
Output type						6	AE		For 2 sensors : (2 × Current outputs + 2 × Pulse outputs)	
-		0		$1\times$ signal cable, $1\times$ terminal box wiring port: single path/small/medium and large sensor (with connection box)	0					
Sensor configuration *6		1		$2\times$ signal cable, $2\times$ terminal box wiring port: 2 lateral lines or 2-line measurement, or large sensor (without connection box)						
(Fixed code)							0000000000	0	Always 100000000000	0
Considerations								(Blank	Not provided	0
Special feature								/Z	Provided *4	

- $\ensuremath{ *1}$ The sensor cable length is 10 m as standard.
- *2 Extension cable: cable between converter and connection box (Cable length between connection box and sensor is fixed to 6 m)
- ***3** Standard electrical connection of sensor cable is M20 water proof cable gland.
 - Specify a G1/2 pressure tight packing adapter (its code: H) for TIIS explosion proof construction.
- *4 In case that special feature are involved, put [/Z] at the end of spec. code and specify the details. It is recommended to consult TOKYO KEISO for such availability before ordering.
- *5 Select a 16 m long sensor cable when large sensor SP and SD (with connection box) require a 10 m extension cable.
- *6 When selecting a converter type "H": UFC300F V2, note that the number of terminal box wiring ports changes depending on the sensor configuration.

TG-F2072-E01 TOKYO KEISO CO., LTD.

11

EXPLOSION-PROOF SPECIFICATIONS

ATEX

< Converter >

Certificate No. : CSANe 21ATEX1015X

Model : UFC300F-Ex

Marking : || 2G Ex db [ia] || C T6 Gb or Ex db eb [ia] || C T6 Gb

Ambient temperature : -40°C to +65°C (Aluminum enclosure)

Electrical Data

Power supply : 100 – 230 V ac –15%/+10%, 50/60Hz, 22 VA or 12 – 24 V dc –10%/+30%,

12 W (PELV) or 24 V ac/dc (PELV) :

-24 V ac -15%/+10%, 50/60Hz, 22 VA

-24 V dc -25%/+30%, 12 W

Um = 253 V

Measuring sensor circuit : In type of protection intrinsic safety "i" (EPL Gb) with the following maximum

values:

Uo = 8.2 V dc, Io = 190 mA, Po = 390 mW (linear characteristic),

Co = 760 nF and Lo = 1.4 mH or Co = 1400 nF and

Lo = 0.5 mH

I/O circuit : Status output, passive, Pulse output, passive : Imax=100 mA, Umax=32 V

Control input : Imax=100 mA, Umax=32 V Current output, passive, HART : Umax=32 V

Um = 253 V

< Sensor >

Certificate No. : CSANe 21ATEX2014X

Model : UFS6000-x-Ex

Marking : II 2G Ex ia II C T6...T4 Gb

Ambient temperature $: -40^{\circ}\text{C}$ to $+70^{\circ}\text{C}$ (see tables below); Fluid temperature $: -40^{\circ}\text{C}$ to $+120^{\circ}\text{C}$ (see tables below).

Temperature class	Ambient temperature	Max. process temperature
T6	60°C	80°C
T5	70°C	95°C
T4	70°C	120°C

Electrical Data:

Sensor supply circuit (fixed cable with internal SMB connector):

In type of protection intrinsic safety Ex ia II C, only for connection to an intrinsically safe circuit, with the following maximum values: Ui = 8.5 V; Ii = 250 mA; Pi = 531 mW; Ci = 4.5 nF; Li = $400 \text{ }\mu\text{H}$

POINTS TO CHECK BEFORE MODEL SELECTION

Following services may impair the designed functions of the flow-meters

Customers are kindly requested to consult us about the assessment of its application including conducting actual tests before putting into services.

1) Measuring liquid properties

- Liquids contained large amounts of bubbles (approximately more than 2%)
- Liquids contained slurries and solids (approximately more than Vol.%)
- Liquid of which the velocity of sound in the liquid is unknown
- Chemicals with changing properties such as concentration, density and viscosity
- Liquids that attenuate ultrasonic waves. (Typical example: Acetic acid)

* This flowmeter cannot be used for high-concentration acetic acid aqueous solution (above 50%).

2) Installed pipe properties

- Inside carbon steel pipe is rusty
- Adhesives and residues inside pipe
- Clearance gap between lining and pipe itself, for example PVC lining pipe case
- Rough outer surface of cast iron pipe, for example
- PVDF pipe more than 9 mm in thickness
- PP pipe more than 15 mm in thickness
- Pipe more than 1000 mm in diameter

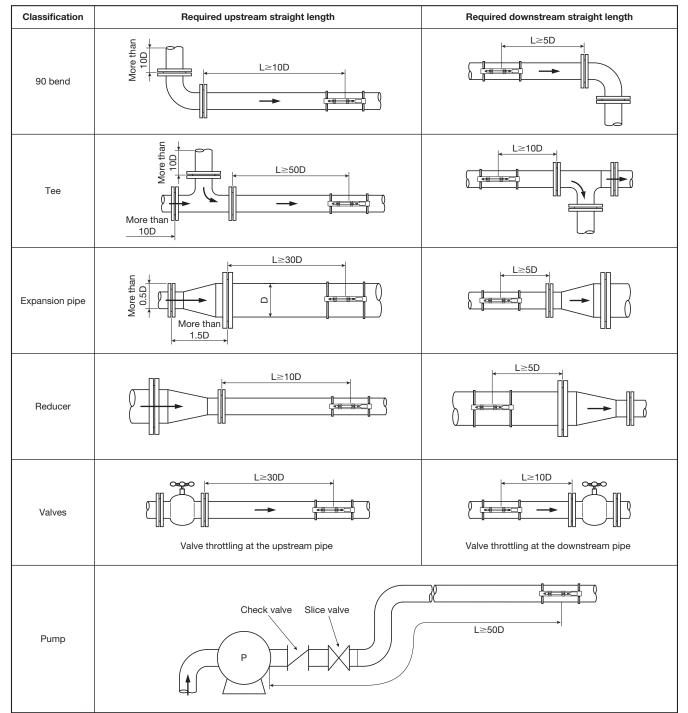
3) Required straight length

Precise flow measurement requires both upstream and downstream straight lengths as indicated in table below.

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D : Nominal pipe diameter

Source: Japan Electric Measuring Instruments Manufacturers' Association (JEMIS 032)



FLOW RATE RANGE

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Inner diameter	Possible scale range (m³/h)	
(mm)	Min. (Velocity: 0 to 0.5 m/s)	Max. (Velocity: 0 to 20 m/s)
15	0 to 0.319	0 to 12.7
20	0 to 0.566	0 to 22.6
25	0 to 0.884	0 to 35.3
40	0 to 2.27	0 to 90.4
50	0 to 3.54	0 to 141
65	0 to 5.98	0 to 238
80	0 to 9.05	0 to 361
100	0 to 14.2	0 to 565
125	0 to 22.1	0 to 883
150	0 to 31.9	0 to 1272
200	0 to 56.6	0 to 2261
250	0 to 88.4	0 to 3534
300	0 to 128	0 to 5089
350	0 to 174	0 to 6927
400	0 to 227	0 to 9047
500	0 to 354	0 to 14137
600	0 to 509	0 to 20357
700	0 to 693	0 to 27708
800	0 to 905	0 to 36191
900	0 to 1146	0 to 45804
1000	0 to 1414	0 to 56548
1500	0 to 3181	0 to 127234
2000	0 to 5655	0 to 226194
3000	0 to 12724	0 to 508938
4000	0 to 22620	0 to 904778

PRECAUTION FOR USE

- 1) Provide upstream and downstream straight lengths.
- 2) Mount the sensor to the piping which is always filled with liquid.
- 3) Don't install sensors on the top and on the bottom of a horizontal pipe line.
- 4) Keep sensor less than allowable temperature especially when the sensor covered by insulation materials.
- 5) When installing outdoors for use, it is recommended to attach a waterproof cover to the sensor in order to prevent deterioration of sensor grease.

STANDARD ACCESSORIES

Parameter sheet : 1Instruction manual : 1

OPTION

- G1/2 watertight glands for cable entry: 1 set [Symbol: WG]
- Number of wiring connection : 3 [Symbol : 3G]
- 2B pipe installation metal fitting [Symbol: PM]
- Converter data (parameter) setting [Symbol : DS]

Inform us of the piping specification, flow range and pulse rate etc.

ORDERING INSTRUCTIONS

Specify the following when ordering:

1. Model and spec. code

Example: Model: UL6300 V2

Sensor specification code :

VNE242007E2S002100000000000000

Converter specification code :

VNG04NA063001210000000000000000

Optior

Refer to the option code and specify by the symbol.

* Specification is subject to change without notice.



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